

### ACCURATE TECHNOLOGY

NO. 11, JALAN LEMBAH 3, TAMAN DESA JAYA 81100, JOHOR BAHRU, JOHOR.

TEL: 07-353 2962 FAX: 07-351 9823



2019

# **CERTIFICATE OF CALIBRATION**

CERTIFICATE NO. : AT 32142 - 19

SUBMITTED BY: TOPFIELD BORNEO SDN BHD

DATE OF ISSUE: 21 SEPTEMBER

NO . 50 , LOT . 2624 , 2 ND FLOOR KIDURONG GATEWAY , BUSINESS PARK BLOCK 20 , KEMENA LAND DISTRICT

97000 , BINTULU , SARAWAK . PAGE : 1 OF 2

**INSTRUMENT**: WET FILM THICKNESS GAUGE

BRAND : TOPFIELD BORNEO SDN BHD

MODEL : TOPGAUGE W F T - 918 INSTRUMENT CONDITION WHEN RECEIVED

- GOOD PHYSICAL CONDITION

**SERIAL NO** : N 920 368

**RANGE** : 25.0 - 3000 um

STEP : 1,00 um INSTRUMENT CONDITION WHEN RETURNED

CALIBRATION : 21 SEPTEMBER 2019 - CALIBRATED AND TESTED SERVICEABLE - NO ADJUSTMENT HAS DONE

DATE

**RECOMMEND**: 21 SEPTEMBER 2020

DUE DATE

**TEMPERATURE** :  $20.5 \degree C \pm 1.0 \degree C$ 

**RELATIVE** :  $45\% \pm 5\%$  R.H.

HUMIDITY

#### METHOD OF CALIBRATION

AS GENERAL RECOMMENDED BY JAPAN INDUSTRIAL STANDARD ( JIS ) IN PROCEDURE JIS B 7506 - 2007

MASTER EQUIPMENTS USEDSERIAL NODUE DATEPRECISION GAUGE BLOCK SET35981731 DECEMBER 2019MICRO THICKNESS FILMSTE - 7823431 DECEMBER 2019

#### TRACEABILITY OF MASTER EQUIPMENTS

THE EQUIPMENT IS TRACEABLE TO ANSI / ASTM REPORT NO: B77 - 13001 - 2019

#### RESULT OF CALIBRATION

AS PER GIVEN IN PAGES 2 OF THIS REPORT

#### MEASUREMENT UNCERTAINTY

THE UNCERTAINTY CALCULATION IS BASED ON THE ISO GUIDE TO THE EXPRESSION OF UNCERTAINTY MEASUREMENT

THE UNCERTAINTIES ARE FOR A CONFIDENCE PROBABILITY OF NOT LESS THAN 95 %

THE ATTACHED MEASUREMENT DATA INDICATED ALL THE TEST PERFORMED AT TIME OF CALIBRATION AND HAS FOUND THE INSTRUMENT TO BE WITHIN SPECIFICATIONS UNLESS OTHERWISE INDICATED . THIS REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL , WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY .



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SERIAL NO N 920 368 PAGE: 2 OF 2

## **CALIBRATION RESULTS**

The values given correspond to the mean of the three measurements per point . The deviations of central length have been converted to the reference temperature of  $20^{\circ}$  C taking into the account to the coefficient of expansion . The value of deviations of the central length are compared to ISO 3650 - 1998 standard according to its grade.

Nominal Value	Deviation								
( um )	( um )								
25.0	+ 2.00	225.0	+ 2.00	550.0	- 1.00	1000.0	+ 2.00	2400.0	0.00
50.0	+ 3.00	250.0	- 2.00	600.0	0.00	1100.0	+ 3.00	2600.0	+ 2.00
75.0	0.00	275.0	- 1.00	650.0	- 2.00	1200.0	- 2.00	2800.0	- 1.00
100.0	- 2.00	300.0	- 1.00	700.0	- 1.00	1400.0	- 1.00	3000.0	- 2.00
125.0	+ 3.00	350.0	0.00	750.0	+ 2.00	1600.0	- 2.00		
150.0	- 2.00	400.0	+ 2.00	800.0	- 2.00	1800.0	- 1.00		
175.0	- 1.00	450.0	- 2.00	850.0	0.00	2000.0	+ 2.00		
200.0	+ 3.00	500.0	+ 2.00	900.0	+ 2.00	2200.0	- 1.00		

PERMISSIBLE VALUE	± 5.00 <b>um</b>	MEASUREMENT UNCERTAINTY	± 1.00 <b>um</b>
CALIBRATED BY		CERTIFIED BY	
PONY MAH		ELISE SO	

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